



Dart Aerospace Ltd.
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647.3903
Job Sheet 182623

Part No: 647.3903

Job Qty: 2 ea

Part Name: Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/29/18

Job Tracking No:

Due Date: 9/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C1 SHEETS 1,7,8 IPP REV:A 14.07.21 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		9/24/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	2 pcs		9/24/18	0.00	0.00	Packaging1-1		
120	Small Fab	2 pcs		9/24/18	0.00	0.93	Small Fab-1		
130	QC	2 pcs		9/24/18	0.00	0.00	QC5		
140	Packaging	2 pcs		9/24/18	0.00	0.00	Packaging3-1		
150	QC21-SA	2 Ea		9/24/18	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note .
Descriptions: 140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.3915	Deflector	2 Ea (1 ea)	90-Start up Operation	F163349
647.3916	Deflector	2 Ea (1 ea)	90-Start up Operation	5116737
647.3917	Doubler	4 Ea (2 ea)	90-Start up Operation	5047420 X2
CR3213-6-9	Cherry Rivet	12 Ea (6 ea)	90-Start up Operation	5041129

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.3915	2	7	0
	647.3916	2	0	0
	647.3917	4	11	0
	CR3213-6-9	12	83	0



Container No: S119381



Part: 647.3903
Job No: 182623
Serial No/Batch: S119381

Revision:
Inspector:
Exp Date:
Instructions:

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Date: 10/18/18

1 Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐			FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : _____					